

MATERIAL	TIME	TEMPERATURE	PRESSURE	SEAL
3M SCOTCHLITE	10-20 sec	325-350° F	Firm	Hot
CAD-CUT GLOW	10-15 sec	305° F	Medium	Warm
CAD-CUT ADHESIVE	3-5 sec	300° F	Light	Hot
FASHION-FILM ELECTRIC	15 sec	320° F	Medium	Hot
GLITTER FLAKE	10-12 sec	290-302° F	Medium	Hot
HOLOGRAM	10-15 sec	320° F	Firm	Cold
METALLIC	8-10 sec	285° F	Medium	Cold
REFLECTIVE II	10-12 sec	290-302° F	Medium	Hot
SILICONE DYE-BLOCK	10-15 sec	290-302° F	Medium	Cold
SOFT FOAM	15 sec	300° F	Light/Medium	Cold
ULTRAWEEED	12 sec	260-300° F	Medium	Hot