

### ROLAND

HTV MATERIAL	BLADE	FORCE	OFFSET	SPEED
AURORA B/REFLECTIVES	45°	70-90 g	0.25	30
ENVICTA CUT	45°/60°	100 g/120 g	.25 / .475	25-50
FLEX-ALL	45°/60°	60-90	0.25	25-50
GLITTER CUT	45°/60°	200-210 g/160-200 g	.25 / .50	50
KWIK ADH	45°	60-80 g	0.25	20
METAL/NEXXUS	45°	80-90 g	0.25	25-50
NITE LITE	45°/60°	70-110 g/40-90 g	.25 / .50	30
WIZ-KUT & GLOSS	45°/60°	80-90 g	0.25	25-50
PLATINUM PRINT	45°/60°	80-90 g	0.25	25-50

### GRAPHTEC

HTV MATERIAL	BLADE	FORCE	OFFSET	SPEED
AURORA B/REFLECTIVES	45°	12	0	30
ENVICTA CUT	45°	18	1	50
FLEX-ALL	45°	7-10	0	30
GLITTER CUT	45°	14-25	1	30
KWIK ADH	45°	10	0	20
METAL/NEXXUS	45°	12-17	0	45
NITE LITE	45°	10	0	35
WIZ-KUT & GLOSS	45°	10-12	0	45
PLATINUM PRINT	45°	10-12	0	45