

ROLAND

HTV MATERIAL	BLADE	FORCE	OFFSET	SPEED
3M SCOTCHLITE	45°/60°	80 g/100-140 g	.25/.475	15-35
FASHION-FILM ELECTRIC	45°	80-90 g	0.25	25-50
FLOCK	Flock Blade	170-220 g	0.5	15-35
GLITTER FLAKE	45°/60°	200-210 g/160-200 g	.25/.50	50
GLOW	45°/60°	70-110 g/40-90 g	.25/.50	30
HOLOGRAM	45°/60°	90-150 g/90-130 g	.25/.50	25-50
REFLECTIVE II	45°	70-90 g	0.25	30
SILICONE DYE-BLOCK	45°/60°	120-140 g	0.225	20
ULTRA WEED	45°	60-90 g	0.25	25-50

GRAPHTEC

HTV MATERIAL	BLADE	FORCE	OFFSET	SPEED
3M SCOTCHLITE	45°	12	1	50
FASHION-FILM ELECTRIC	45°	10	0	45
FLOCK	45°	28	1	30
GLITTER FLAKE	45°	10-25	1	30
GLOW	45°	10	0	35
HOLOGRAM	45°	15	1	40
REFLECTIVE II	45°	12	0	30
SILICONE DYE-BLOCK	45°	11-13	0	20
ULTRA WEED	45°	10	0	45